

STYLE & COLOUR GUIDE | EUROPE 2024

GILDAN COLOUR SWATCHES

*Discharge Printing Recommendation:

★ Ideal ▲ Recommended ■ Not Recommended



Natural ■
2309C / 031



Vegas Gold ★
7507C / 019



S. Orange ▲
0 021C / 193



Red Mist ■
1797C / 267



Light Pink ▲
684C / 020



Orchid ★
2635C / 191



NEW! Off White ■
9161C / 4DC



Yellow Haze ▲
7401C / 003



Orange ▲
2026C / 037



True Red ■
1935C / 338



Charity Pink ▲
189C / 300



Violet ■
7452C / 087



Sand ★
7528C / 038



Corn silk ▲
393C / 475



Antique Orange ■
7599C / 252



Red ■
199C / 040



Coral Silk ▲
1777C / 256



Flo Blue ■
2130C / 23G



Tan ★
2316C / 091



Daisy ▲
122C / 098



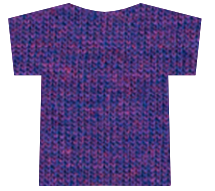
Heather Cardinal ▲
194C / 169



Sport Scarlet Red ■
200C / 774



Azalea ▲
2045C / 071



Lilac ■
7679C / 284



Old Gold ★
2313C / 222



Gold ▲
1235C / 024



Cardinal Red ▲
1955C / 011



Cherry Red ■
187C / 194



Heliconia ▲
213C / 010



Purple ■
2112C / 081



Mustard ▲
7407C / 6GG



Tangerine ★
2025C / 035



Antique Cherry Red ▲
7427C / 246



Garnet ▲
188C / 219



NEW! Pink Lemonade ▲
212C / D9G



Cobalt ■
2746C / 445



T. Orange ★
7592C / 025



Sunset ▲
7578C / 285



Maroon ▲
7644C / 083



Russet ■
497C / 274



Paragon ★
7653C / 41G



Blackberry ■
276C / 278



Chambray ★
544C / 22G



Light Blue ★
543C / 069



Teal Ice ▲
317C / 258



Mint Green ■
345C / 455



Safety Green ■
382C / 188



Pistachio ▲
577C / 168



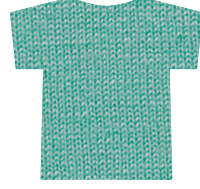
Stone Blue ▲
2164C / 009



Baby Blue ★
292C / 326



Sky ▲
297C / 187



Chalky Mint ■
7472C / 26G



Lime ▲
7488C / 012



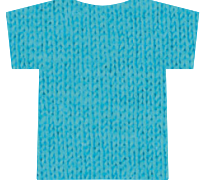
Sage ▲
2406C / 5GG



Indigo Blue ■
5405C / 080



Carolina Blue ▲
659C / 109



Lagoon Blue ■
637C / 21G



Tropical Blue ■
7712C / 280



Irish Green ■
2252C / 167



Prairie Dust/Coyote Brown ★
7497C / 067



Metro Blue ■
2111C / 078



Iris ■
660C / 056



Caribbean Blue ■
312C / 308



Jade Dome ■
7717C / 029



Kiwi ▲
2276C / 186



Brown Savana ▲
7531C / 266



Heather Navy ★
432 / 170



Heather Royal ■
2727C / 218



Heather Sapphire ■
7690C / 217



Antique Jade Dome ■
7715C / 249



Kelly Mist ■
2243C / D2G



Olive ★
448C / 039



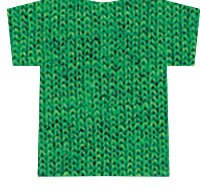
Navy Mist ★
534C / 3G3



Royal ■
7686C / 051



Sapphire ■
641C / 026



Antique Irish Green ■
348C / 248



Kelly Green ■
335C / 017



NEW! Cocoa ▲
7595C / 19G



Navy ★
533C / 032



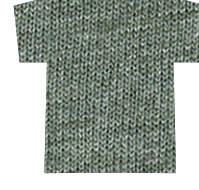
Sport Royal ■
288C / 765



Antique Sapphire ■
7706C / 254



Sport Dark Green ▲
554C / 771



Heather Military Green ▲
416C / 231



Dark Chocolate ★
412C / 105



Sport Dark Navy ▲
289C / 777



Blue Dusk ★
7546C / 076



Midnight ▲
7708C / 286



Forest Green ★
5535C / 033



Military Green ▲
5615C / 106



Black ★
426C / 036



White ■
000C / 030



Ash Grey ■
CG 3C / 093



NEW! Cement ▲
CG 6C / 2G6



Graphite Heather ▲
CG 9C / 516



Charcoal ★
CG 10C / 042



Smoke ★
B7C / 342



Ice Grey ▲
WG1C / 023



Sport Grey ■
CG 7C / 095



Storm Grey ▲
423C / 323



Dark Heather ★
7545C / 108



Tweed ▲
7540C / 276



Pitch Black ★
B6C / 3G9



DECORATOR'S TECHNIQUES

HEAT TRANSFER/DTF

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.

DISCHARGE

This form of screen printing uses a water-based catalysed activator ink. The discharge agent neutralises the colour in the garment while also adding the new colour. Discharge base (without colourant) will discharge many garments to a soft natural colour.

SCREEN PRINT

Screen printing (or silk screening) is a technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

DIRECT TO GARMENT

Direct to garment printing (DTG) is printing on textiles using inkjet technology which usually utilizes specialized water-based inks. DTG is particularly effective for short runs, full colour printing, or for reproducing fine detail.

EMBROIDERY

Embroidery is sewing a design, type or logo onto a garment with special thread. This technique gives garments a higher perceived value and works particularly well on heavier weight garments such as fleece.

LEGEND



Royal ■ — Pantone® Color Code
Color Name — 7686C / 051 — Gildan Color Code

Discharge Printing Recommendation:

- ★ Ideal
- ▲ Recommended
- Not Recommended

Note

The coated Pantone® colour code represents the closest available match for printing reference. Please refer to the actual fabric swatch for true colour matching.

Fiber content may vary by colour, see colour list for more details.

FABRIC GUIDE

GILDAN® SOFTSTYLE™

100% RING SPUN COTTON
153 g/m² (WHITE 144 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ CVC

60% RING SPUN COTTON/
40 POLYESTER
156 g/m² (WHITE 153 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ POLOS

100% RING SPUN COTTON
177 g/m² (WHITE 172 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ MIDWEIGHT

100% RING SPUN COTTON
183 g/m² (WHITE 180 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ FLEECE

80% RING SPUN COTTON/
20% POLYESTER
285 g/m² (WHITE 278 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN HAMMER® T-SHIRTS

100% RING SPUN COTTON
203 g/m² (WHITE 193 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

Decorating Technique Exceptions Key

■ IDEAL ■ RECOMMENDED ■ NOT RECOMMENDED

GILDAN® HEAVY COTTON™

100% U.S. COTTON
180 g/m² (WHITE 170 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® ULTRA COTTON™

100% U.S. COTTON
203 g/m² (WHITE 193 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® T-SHIRTS

50% U.S. COTTON/50%
POLYESTER
186 g/m² (WHITE 176 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® POLOS

50% U.S. COTTON/50%
POLYESTER
203 g/m² (WHITE 193 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® SWEATS

50% U.S. COTTON/50%
POLYESTER
305 g/m² (WHITE 287 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® HEAVY BLEND™

50% U.S. COTTON/50%
POLYESTER
271 g/m² (WHITE 257 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER/DTF	■
SCREEN PRINT	■
SUBLIMATION	■

Special Tips

DTG: The amount of pre-treat used on fabric blends might differ to the amount used on 100% cotton.

SUBLIMATION: Best results on 100% polyester, use it preferably on white or light colours. Use 50% polyester blends or higher for vintage and faded prints. Always check temperature settings to avoid melting of polyester.

SIZING CHART

STYLE #	XS/LXS	S/LS	M/LM	L/LL	XL/LXL	2XL/L2XL	3XL	4XL	5XL
T-SHIRTS									
H000/H400		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	
2000/2400		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	81cmx89cm
5000		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	81cmx89cm
5000L		44cmx65cm	49cmx66cm	54cmx69cm	59cmx71cm	64cmx72cm	69cmx74cm		
64000		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	81cmx89cm
64V00/64400		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm		
64000L/64V00L		43cmx64cm	46cmx66cm	50cmx69cm	52cmx70cm	58cmx71cm	62cmx72cm		
64200		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm			
64200L		43cmx64cm	46cmx66cm	50cmx69cm	52cmx70cm	58cmx72cm			
65000		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	81cmx89cm
65000L		43cmx65cm	48cmx66cm	53cmx69cm	58cmx71cm	64cmx72cm	69cmx74cm		
8000		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm		
67000		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm	76cmx86cm	
67000L		42cmx68cm	47cmx69cm	52cmx70cm	57cmx72cm	62cmx73cm			
980		46cmx71cm	51cmx74cm	56cmx76cm	61cmx79cm	66cmx81cm	71cmx84cm		

STYLE #	2T	3T	4T	5T	6T	YXS	YS	YM	YL	YXL
YOUTH T-SHIRTS										
5000B						41cmx52cm	43cmx56cm	46cmx60cm	48cmx64cm	51cmx67cm
64000B						36cmx46cm	41cmx52cm	43cmx56cm	46cmx60cm	48cmx64cm
65000B						36cmx46cm	41cmx52cm	43cmx56cm	46cmx60cm	48cmx64cm
5100P	28cmx38cm	30cmx41cm	33cmx43cm	36cmx46cm	38cmx48cm					

STYLE #	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL	4XL	5XL
POLOS									
85800		52cmx71cm	55cmx75cm	57cmx78cm	60cmx80cm	64cmx83cm	67cmx85cm		
8800		48cmx71cm	53cmx75cm	58cmx77cm	64cmx80cm	69cmx83cm	74cmx84cm		
8800B		41cmx50cm	43cmx55cm	46cmx60cm	48cmx65cm				
64800		52cmx71cm	55cmx75cm	57cmx78cm	60cmx80cm	64cmx83cm	67cmx85cm	71cmx88cm	
64800L		43cmx65cm	46cmx67cm	51cmx70cm	55cmx73cm	59cmx75cm			

STYLE #	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL	4XL	5XL
SWEATS									
12000/12500		51cmx69cm	56cmx71cm	61cmx74cm	66cmx76cm	71cmx79cm			
18000/18500		51cmx69cm	56cmx71cm	61cmx74cm	66cmx76cm	71cmx79cm	76cmx81cm	81cmx84cm	86cmx86cm
18600		49cmx69cm	54cmx71cm	59cmx74cm	64cmx76cm	69cmx79cm	74cmx81cm	79cmx84cm	82cmx86cm
18000B/18500B	41cmx50cm	43cmx54cm	46cmx57cm	48cmx61cm	51cmx65cm				
SF000/SF500		51cmx71cm	56cmx74cm	61cmx76cm	66cmx79cm	71cmx81cm	76cmx84cm	81cmx86cm	86cmx89cm
SF500B NEW!	41cmx51cm	43cmx55cm	46cmx58cm	48cmx62cm	51cmx66cm				
SF600 NEW!		49cmx71cm	54cmx74cm	59cmx76cm	64cmx79cm	69cmx81cm	74cmx84cm	79cmx86cm	

STYLE #	SIZE						
ACCESSORY							
18900		One Size: 127cmx152cm					

* Measurements shown are chest X body

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